

Our Vision

Building a consumer focused, farmer-owned agri-business with innovative people committed to excellence in a global marketplace.

Our Mission

To be a progressive, diversified agri-co-operative providing the benefits of ownership.

Our Motto

Proud to be farmer-owned.

05/10

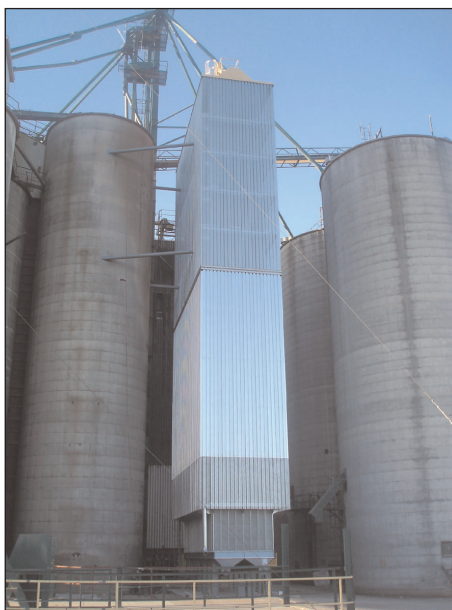
HDC invests \$5M in commercial drying, cleaning and dust pollution collection systems

by Earl Wagner, CEO

HDC is pleased to announce that two new high capacity, fuel-efficient Dorsser driers are presently being installed at your Londesboro and Hensall elevators. The new Dorsser Millennium re-circulating drier is one of the most fuel-efficient driers on the market today and will help insure competitive drying charges.

The increased drying capacity will substantially reduce the time corn growers spend in lineups. With large investments in the corn crop, plus combines and transportation vehicles, HDC members' investment in high volume/quality drying facilities will enhance the efficiencies and profits of your farming enterprise.

The overall drying capacity of the Londesboro, Hensall and Ailsa Craig facilities will now exceed 300,000 bushels of dry corn per day. The installation will include a Texas shaker corn cleaning system and air aspiration. In addition, a state-of-the-art, continuous pulse jet dust collection system



in Hensall will reduce dust emissions and meet MOE regulations. The corn drying process is computer controlled allowing corn to be dried to plus or minus 1% of the target moisture.

HDC's grain marketing staff is looking forward to providing the additional corn drying capacity to better serve their customers. Although plans are not yet finalized, HDC will also be re-introducing the popular Corn Grain Bank Program for livestock producers.

The Board of Directors and staff at HDC are pleased to continue to improve member services. The investment in new corn drying facilities substantiates HDC's Mission goal "To be a progressive, diversified agri-co-operative

providing the benefits of ownership".

Thank you to all members and customers for your business support. Best wishes for a safe and successful 2010 crop production season.

SECURITY FOR ANHYDROUS AMMONIA NURSE TANKS

Nurse tanks at the anhydrous ammonia operation need to comply with the following measures to prevent unauthorized access of the product:

- **SECURING WHILE IN TRANSPORT** - Drivers responsible for the transportation of NH₃ nurse tanks can stop for short breaks (less than 1 hour). However, main access valves on the NH₃ nurse tank must be secured if the driver is out of visual contact for more than 30 minutes.
- **PARKING NEAR EVACUATION SENSITIVE OCCUPANCIES** - Nurse tanks must not be parked

within 500 m of high occupancy facilities such as hospitals, schools, shopping malls, daycare and senior care homes.

- **STORAGE OF NURSE TANKS** - Nurse tanks must not be stored within city or town limits.
- **SECURING OF NURSE TANKS AT FARM LOCATIONS** - Nurse tanks must have access valves secured while they are being stored overnight at a farm location or in the field. Storing the vessels inside a locked building is prohibited. Nurse tanks that remain in the field overnight should be positioned to discourage tampering.

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